Material Safety Data Sheet

DIOXANE 1,4 (RXSOL-19-1150-050)

1. Product and Company Identifaction

Product Name	DIOXANE 1,4
Part Number	RXSOL-19-1150-050

Company Details:

RX MARINE INTERNATIONAL
105, A wing , BSEL , TECH PARK.
VASHI ,NEW BOMBAY 400703 INDIA

Branch : Kandla, Mumbai , Chennai, Vizag, Kolkata, UAE , OMAN , CANADA and KENYA

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2. Composition / informationon ingredients

Chemical Name	CAS	EC number	Weight	Formula
1,4-Dioxane	123-91-1	204-661-8	= 100 %	$C_4H_8O_2$

3. Hazards Identification

Signal Word	Danger
Hazard Statements	H225 Highly flammable liquid and vapor. H319 Causes serious eye irritation. H335 May cause respiratory irritation. H350 May cause cancer.
P280 Wear protective gloves.P305 + P351 + P338	Wear eye protection/ face protection. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
Precautionary statements	P202 Do not handle until all safety precautions have been read and understood. P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. P233 Keep container tightly closed. P240 Ground and bond container and receiving equipment. P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. P308 + P313 IF exposed or concerned: Get medical advice/ attention.
Classification of the substance or mixture	Not a hazardous substance or mixture according to Regulation (EC) No 1272/2008.
Supplemental Hazard Statements	EUH019 May form explosive peroxides. EUH066 Repeated exposure may cause skin dryness or cracking. Restricted to professional users.
Other hazards	This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

4. First Aid Measures

General advice	Show this material safety data sheet to the doctor in attendance.
If inhaled	After inhalation: fresh air. Call in physician.
Eye Contact	After eye contact: rinse out with plenty of water. Call in ophthalmologist. Remove contact lenses.
Swallowed	After swallowing: caution if victim vomits. Risk of aspiration! Keep airways free. Pulmonary failure possible after aspiration of vomit. Call a physician immediately.

Skin Contact	In case of skin contact: Take off immediately all contaminated clothing. Rinse skin with water/ shower. Consult a physician.
Inhalation	Remove patient to fresh air, keep warm and at rest and get medical assistance in necessary.
Ingestion	Rinse mouth with water. Do not induce vomiting. Never give anything by mouth to an unconscious person. Call a doctor or Poison Control Center immediately.
Most important symptoms and effects, both acute and delaye	The most important known symptoms and effects are described in the labelling (see section 2.2) and/or in section 11
Indication of any immediate medical attention and special treatment needed	No data available

5. Fire-fighting Measures

Flammability	May be combustible at high temperature.
Suitable extinguishing media	Water Foam Carbon dioxide (CO2) Dry powder
Unsuitable extinguishing media	For this substance/mixture no limitations of extinguishing agents are given.
Special hazards arising from the substance or mixture	Carbon oxides Combustible. Pay attention to flashback. Vapors are heavier than air and may spread along floors. Development of hazardous combustion gases or vapours possible in the event of fire. Forms explosive mixtures with air at ambient temperatures.
Further information	Remove container from danger zone and cool with water. Prevent fire extinguishing water from contaminating surface water or the ground water system.
Hazardous combustion products	Fire may cause the evolution of Sulphur oxides, nitrogen oxides.
Advice for firefighters	Stay in danger area only with self-contained breathing apparatus. Prevent skin contact by keeping a safe distance or by wearing suitable protective clothing.
Protective Equipment	Use personal protective equipment.
Specific Hazards Arising from the Chemical	Has a fire-promoting effect due to the release of oxygen. Ambient fire may liberate hazardous vapours.

6. Accidental Release Measures

Personal precautions, protective equipment and emergency procedures	Advice for non-emergency personnel: Do not breathe vapors, aerosols. Avoid substance contact. Ensure adequate ventilation. Keep away from heat and sources of ignition. Evacuate the danger area, observe emergency procedures, consult an expert. For personal protection see section 8.
Spillage	Oxidizing material. Stop leak if without risk. Avoid contact with a combustible material (wood, paper, oil, clothing...). Keep substance damp using water spray. Do not touch spilled material. Prevent entry into sewers, basements or confined areas dike if needed. Eliminate all ignition sources. Call for assistance on disposal.
Personal Protection	Advice for non-emergency personnel: Avoid inhalation of dusts. Evacuate the danger area, observe emergency procedures, consult an expert. Advice for emergency responders: Protective equipment see section 8.
Enviromental Precaution	Do not let product enter drains. Risk of explosion.
Methods and materials for containment and cleaning	Cover drains. Collect, bind, and pump off spills. Observe possible material restrictions (see sections 7 and 10). Take up carefully with liquid-absorbent material (e.g. Chemizorb®). Dispose of properly. Clean up affected area.

7. Handling and Storage

Advice on safe handling	Work under hood. Do not inhale substance/mixture. Avoid generation of vapours/aerosols.
Advice on protection against fire and explosion	Keep away from open flames, hot surfaces and sources of ignition.Take precautionary measures against static discharge.
Incompatible materials	Keep away from alkalis, strong oxidizing agents and metals. Provide containment walls of adequate capacity to hold any accidental spills.
Hygiene measures	Immediately change contaminated clothing. Apply preventive skin protection. Wash hands and face after working with substance. For precautions see section 2.2.
Conditions for safe storage, including any incompatibilities	Store the container tightly closed in a dry, cool and well-ventilated place. Store apart from foodstuff containers or incompatible materials.
Storage conditions	Keep container tightly closed in a dry and well-ventilated place. Keep away from heat and sources of ignition. Keep locked up or in an area accessible only to qualified or authorized persons. Test for peroxide formation periodically and before distillation.
Storage class	Storage class (TRGS 510): 3: Flammable liquids

Specific end use(s)	Apart from the uses mentioned in section 1.2 no other specific uses are stipulated
Advice on general occupational hygiene	Advice on safe handling Observe label precautions. Change contaminated clothing. Wash hands after working with substance.
Requirements for storage	Keep in cool and store under shade.

8. Exposure controls and personal protection

Application Area	Routes of exposure	Health effect	Value
Workers	Inhalation	Long-term systemic effects	144 mg/m3
Workers	Inhalation	Long-term systemic effects	73 mg/m3
Workers	Skin contact	Long-term systemic effects	21 mg/m3

Predicted No Effect Concentration (PNEC)

Compartment	Value
Soil	0,153 mg/kg
Sea water	0,67 mg/l
Fresh water	10 mg/l
Sewage treatment plant	2700 mg/l
Aquatic intermittent release	10 mg/l

Exposure controls	No specific additional engineering controls are required. Provide good natural or artificial ventilation.
Engineering Control	Use process enclosures, local exhaust ventilation, or other engineering controls to keep airborne levels below recommended exposure limits. If user operations generate dust, fume or mist, use ventilation to keep exposure to airborne contaminants below the exposure limit.
Eye/face protection	Use equipment for eye protection tested and approved under appropriate government standards such as NIOSH (US) or EN 166(EU). Safety glasses
Body Protection	Flame retardant antistatic protective clothing.
Skin protection	This recommendation applies only to the product stated in the safety data sheet, supplied by us and for the designated use. When dissolving in or mixing with other substances and under conditions deviating from those stated in EN374 please contact the supplier of CE-approved gloves (e.g. KCL GmbH, D-36124 Eichenzell, Internet: www.kcl.de). Full contact Material: butyl-rubber Minimum layer thickness: 0,7 mm Break through time: 480 min Material tested:Butoject® (KCL 898) This recommendation applies only to the product stated in the safety data sheet, supplied by us and for the designated use. When dissolving in or mixing with other substances and under conditions deviating from those stated in EN374 please contact the supplier of CE-approved gloves (e.g. KCL GmbH, D-36124 Eichenzell, Internet: www.kcl.de). Splash contact Material: Viton® Minimum layer thickness: 0,7 mm Break through time: 120 min Material tested:Vitoject® (KCL 890 / Aldrich Z677698, Size M)
Respiratory protection	Recommended Filter type: Filter A (acc. to DIN 3181) for vapours of organic compounds The entrepeneur has to ensure that maintenance, cleaning and testing of respiratory protective devices are carried out according to the instructions of the producer. These measures have to be properly documented.
Other Protection Measure	Handle in accordance with good industrial hygiene and safety practice.
Control of environmental exposure	Do not let product enter drains. Risk of explosion.

9. Physical and chemical properties

Physical state	Liquid
Colour	Colorless
Odour	No data available
Odor Threshold	Not Applicable
pH	6,0 - 8 at 500 g/l at 20 °C
Melting Point	10 - 12 °C - lit.
Boiling Point	100 - 102 °C - lit.
Flash Point	11 °C - closed cup
Evaporation Rate	Not Applicable

Flammability (solid, gas)	No data available
Explosive limits	No Data Available
Upper/lower flammability or explosive limits	22 %(V) / 2 %(V)
Autoignition temperature	190,55 °C
Decomposition temperature	No data available
Viscosity, kinematic / dynamic	1,27 mm2/s at 20 °C / 1,2 mPa.s at 25 °C1,32 mPa.s at 20 °C
Vapour pressure	36 hPa at 20 °C 53 hPa at 25,20 °C
Density	1,034 g/cm3 at 25 °C - lit.
Relative Vapour Density	3,04 - (Air = 1.0)
Relative Density	1,03 at 20 °C
Freezing point	No data available
Specific Gravity	No data available
Partition coefficient	log Pow: -0,42
Explosive properties	No data available
Solubility	1.000 g/l at 20 °C
Ignition temperature	No information available.
Particle characteristics	No data available

10. Stability and reactivity

Reactivity	Formation of peroxides possible. Vapors may form explosive mixture with air.
Stability	The product is chemically stable under standard ambient conditions (room temperature) . Stable under recommended storage conditions. Contains the following stabilizer(s): butyl hydroxytoluene (BHT) (0,0025 %)
Possibility of hazardous reactions	No data available
Conditions to avoid	Warming. Moisture.
Incompatible materials	No data available
Hazardous Polymerization	In the event of fire: see section 5

11. Toxicological information

Acute toxicity	LD50 Oral - Rat - male and female - 5.150 mg/kg (OECD Test Guideline 401) Symptoms: mucosal irritations, Cough, Shortness of breath, Possible damages:, damage of respiratory tract, Lung edema LD50 Dermal - Rabbit - 7.378 mg/kg Remarks: (RTECS)
Skin corrosion/irritation	Skin - Rabbit Result: No skin irritation - 20 h Remarks: (IUCLID) Remarks: Classified according to Regulation (EU) 1272/2008, Annex VI (Table 3.1/3.2)
Serious eye damage/eye irritation	Eyes - Rabbit Result: Eye irritation (OECD Test Guideline 405) Remarks: (Regulation (EC) No 1272/2008, Annex VI)
Respiratory or skin sensitization	Maximization Test - Guinea pig Result: negative (Regulation (EC) No. 440/2008, Annex, B.6)
Toxic Effects on Human	May cause damage to the following organs: upper respiratory tract. Other Toxic Effects on Humans: Hazardous in case of skin contact (irritant, sensitizer), of ingestion, of inhalation (lung irritant, lung sensitizer).
Carcinogenicity	Presumed to have carcinogenic potential for humans
Germ cell mutagenicity	Test Type: Ames test Test system: Salmonella typhimurium Result: negative Remarks: (National Toxicology Program) TTest Type: Ames test Test system: Salmonella typhimurium Metabolic activation: with and without metabolic activation Method: OECD Test Guideline 471 Result: negative Test Type: In vitro mammalian cell gene mutation test Test system: Chinese hamster ovary cells Metabolic activation: with and without metabolic activation Method: OECD Test Guideline 476 Result: negative Test Type: Chromosome aberration test in vitro Test system: Chinese hamster ovary cells Metabolic activation: with and without metabolic activation Result: negative Remarks: (ECHA) Test Type: unscheduled DNA synthesis assay Species: Rat Cell type: Liver cells Application Route: Oral Result: negative Remarks: (ECHA)
Reproductive toxicity	No data available
Specific target organ toxicity - single exposure	May cause respiratory irritation. - Respiratory system Remarks: Classified according to Regulation (EU) 1272/2008, Annex VI (Table 3.1/3.2)

Special Remarks on other Toxi Effects on Humans	Acute Potential Health Effects: Skin: Causes skin irritation. May cause skin sensitization, an allergic reation, which becomes evident upon re-exposure to this material. Eyes: Causes eye irritation. Ingestion: Causes gastrointestinal (digestive) tract irritation with nausea, vomiting, and diarrhea. May be harmful if swallowed. Inhalation: Causes respiratory tract irritation. May cause chemical pneumonitis and pulmonary edema, inflammation, edema of bronchi and larynx. Chronic Potential Health Effects: Repeated or prolonged skin exposure may cause allergic reactions in sensitive individuals. Repeated or prolonged exposure by inhalation may affect respiration and metabolism.
Additional Information	RTECS: AF3675000 Gastrointestinal disturbance To the best of our knowledge, the chemical, physical, and toxicological properties have not been thoroughly investigated. After uptake of large quantities: muscular symptoms agitation Convulsions Headache Tremors Nausea psychoses
Endocrine disrupting properties	The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher. Repeated dose toxicity - Rat - male - Oral - 716 Days - NOAEL (No observed adverse effect level) - 9,6 mg/kg Remarks: (ECHA) RTECS: JG8225000 Nausea, Vomiting, Weakness, Dizziness, Vertigo, Headache, Sweating, loss of appetite, Kidney injury may occur., Liver injury may occur. To the best of our knowledge, the chemical, physical, and toxicological properties have not been thoroughly investigated. The substance has delayed effects. After absorption: Headache Dizziness Nausea The life science business of Merck operates as MilliporeSigma in the US and Canada Vomiting Absorption can result in damage to: Liver Kidney Other dangerous properties can not be excluded. This substance should be handled with particular care.

12. Ecological information

Bioaccumulative potential	Bioaccumulation Cyprinus carpio (Carp) - 10 mg/l(1,4-Dioxane) Bioconcentration factor (BCF): 0,3 - 0,7 (OECD Test Guideline 305C)
Persistence and degradability	Biodegradability aerobic - Exposure time 29 d Result: 10 % - Not readily biodegradable. (OECD Test Guideline 301F)
Toxicity to fish	Flow-through test NOEC - Pimephales promelas (fathead minnow) - > 103 mg/l - 32 d Remarks: (ECHA)
Toxicity to daphnia and other aquatic invertebrates	Semi-static test EC50 - Daphnia magna (Water flea) - > 1.000 mg/l - 48 h (OECD Test Guideline 202)
Toxicity to algae	Static test ErC50 - Pseudokirchneriella subcapitata (green algae) - > 1.000 mg/l - 72 h (OECD Test Guideline 201)
Products Biodegradation	The methods for determining the biological degradability are not applicable to inorganic substances.
Mobility in soil	No Information available
Results of PBT and vPvB assessment	This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.
Endocrine disrupting properties	The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.
Other adverse effects	Forms toxic mixtures in water, dilution measures notwithstanding. Discharge into the environment must be avoided.

13. Disposal considerations

Disposal methods	The material can be disposed of by removal to a licensed chemical destruction plant or by controlled incineration with flue gas scrubbing. Do not contaminate water, foodstuffs, feed or seed by storage or disposal. Do not discharge to sewer systems.
Contaminated packaging	Containers can be triply rinsed (or equivalent) and offered for recycling or reconditioning. Alternatively, the packaging can be punctured to make it unusable for other purposes and then be disposed of in a sanitary landfill. Controlled incineration with flue gas scrubbing is possible for combustible packaging materials.
Waste treatment Method	See www.retrologistik.com for processes regarding the return of chemicals and containers, or contact us there if you have further questions.

14. Transport information

UN number	ADR/RID: 1165	IMDG: 1165	IATA: 1165
UN proper shipping name	ADR/RID:Dioxane	IMDG: Dioxane	IATA:Dioxane
Transport hazard class(es)	ADR/RID: 3	IMDG: 3	IATA: 3
Packaging group	ADR/RID: II	IMDG: II	IATA: II
Environmental hazards	ADR/RID: No	IMDG: No	IATA: No
Special precautions for user	Tunnel restriction code : (C/E)		
Further information	Not classified as dangerous in the meaning of transport regulations.		

Transport in bulk according to IMOinstruments	No data available

15. Regulatory information

Inventory status	Components are on the following inventories: Polymaleic acid: - US TSCA, Canadian DSL, EU EINECS, Australian AICS, Korean, Philippine PICCS and Chinese Xi irritant R 36/38 Irritant to eyes & skin R 41 Risk of serious damage to eyes S24/25 Avoid contact with skin and eyes S26/28 In case of contact eyes & skin, rinse with plenty water and seek medical advice Section 312/313: Not listed. Not listed under California proposition 65.
Safety, health and environmental regulations/legislation specific for the substance or mixture	This material safety data sheet complies with the requirements of Regulation (EC) No. 1907/2006
Safety, health and environmental regulations specific for the product in question	European Inventory of Existing Commercial Chemical Substances (EINECS) -Listed.EC Inventory Listed. United States Toxic Substances Control Act (TSCA) Inventory- Listed. China Catalog of Hazardous chemicals 2015 Not- Listed. New Zealand Inventory of Chemicals (NZIoC)Listed. PICCS -Listed. Vietnam National Chemical Inventory -Listed. IECSC Listed. Korea Existing Chemicals List (KECL) -Listed.
Authorisations and/or restrictions on use	REACH - Candidate List of Substances of Very High Concern for Authorisation (Article 59). : 1,4-Dioxane REACH - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles (Annex XVII) : 1,4-Dioxane
Other regulations	Observe work restrictions regarding maternity protection in accordance to Dir 92/85/EEC or stricter national regulations where applicable. Take note of Dir 94/33/EC on the protection of young people at work.
Chemical Safety Assessment	A Chemical Safety Assessment has been carried out for this substance.

16. Other information

Other Information	The information above is believed to be accurate and represents the best information currently available to us. However, we make no warranty of merchantability or any other warranty, express or implied, with respect to such information, and weassume no liability resulting from its use. Users should make their own investigations to determine the suitability of the information for their particular purposes. In no event shall be liable for any claims, losses, or damages of any third party or for lost profits or any special, indirect, incidental, consequential or exemplary damages, howsoever arising, even if Rx Marine International has been advised of the possibility of such damages.